



# LUBRICANTS

POWER TO PERFORM

## HP DRAWMET 44 METAL DRAWING COMPOUNDS

### DESCRIPTION

Non staining, water-soluble cream coloured paste for “dry on” or emulsion application. It is manufactured with specially balanced mixture of soap and fat. The recommended dilution ratio with water is between 1 to 5 percent depending upon the gauge of wire to be drawn.

### APPLICATION AREAS

The product can be used for deep drawing of wires, tube drawing, forming, spinning and other similar medium to heavy duty operations of carbon steels and nonferrous metals.

### PHYSICO-CHEMICAL PROPERTIES

|   |                 |
|---|-----------------|
| Appearance Homogenous                                 | Paste           |
| Colour  | Whitish / Cream |
| Copper Strip Corrosion At R.T.ON 10 % Solution 12 Hrs | 1               |
| Penetration, 0.1 Mm Units: Unworked Max               | 320             |
| pH of 10% Emulsion                                    | 9-10            |

### PERFORMANCE BENEFITS

- Excellent cooling ability
- Excellent film strength